

Materialprüfungsamt Nordrhein-Westfalen

Prüfen • Überwachen • Zertifizieren

Certificate of constancy of performance**0432-CPR-00008-02**

Version 10

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

Panic exit devices ABLOY

Panic exit devices operated by a horizontal bar for single and double leaf doors as detailed and classified in annex 2 and with the intended use according to annex 3,

placed on the market under the name or trade mark of

Abloy Oy

Wahlforssinkatu 20
FIN - 80101 Joensuu
Finland

and produced in the manufacturing plant(s)

see annex 1

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the standard(s)

EN 1125:2008

under **system 1** for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the

constancy of performance of the construction product.

This certificate was first issued on 09.03.2015 and will remain valid until 07.03.2030 as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Dortmund, 20.11.2025



By order

Dipl.-Ing. T. Friedrich

Head of Certification Body Department 22

This Certificate consists of 1 page and 3 annexes.

This Certificate replaces the Certificate no. 0432-CPR-00008-02 dated 07.03.2025,
Version 09.



The original of this document was issued in German language.

In case of doubt only the German version is valid.

Panic exit devices Abloy**manufacturing plants**

Product	Manufacturing plant
Locks	Abloy Oy Wahlforssinkatu 20 FIN-80101 Joensuu Finland DO 6.7
Bars	ASSA ABLOY Sicherheitstechnik GmbH Werk Albstadt Bildstockstr. 20 D-72458 Albstadt Germany DO 22.0 ----- JPM SAS 40, route de Paris F-03021 Moulins France ----- Abloy Oy Wahlforssinkatu 20 FIN-80101 Joensuu Finland DO 6.7 ----- ECO Schulte GmbH & Co. KG Iserlohner Landstr. 117 D-58706 Menden Germany DO 20.1 ----- TALLERES DE ESCORIAZA, S.A.U. C/ Aramburuzabala 23 ESP-20540 Eskoriatza Spain

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Panic exit devices Abloy

Single leaf door locks

Item no.	VS-type	Function	Backset	Entraxe	Forend width	Classification	Stg										
EL060 EL062	B	Function I	30 - 45 mm	92 mm PZ 94 mm RZ	20 mm, 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								
EL066 EL068	B	Function I	30 - 45 mm	92 mm PZ 94 mm RZ	20 mm, 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								
EL160 EL162	B	Function I	55 – 100 mm	72 mm PZ 74 mm RZ	20 mm, 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1 - 5
3	7	6	B	1	3	2	1	A	B								
EL163	B	Function I	50 mm	72 mm PZ	20 mm, 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	2
3	7	6	B	1	3	2	1	A	B								
EL166 EL168	B	Function I	55 – 100 mm	72 mm PZ 74 mm RZ	20 mm, 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1 - 5
3	7	6	B	1	3	2	1	A	B								
EL165 MP165	B	Function I	50 mm	70 mm PZ	25 mm 20 mm, 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1 - 5
3	7	6	B	1	3	2	1	A	B								
EL260 EL262	B	Function I	30 - 45 mm	92 mm PZ 94 mm RZ	≥ 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								
EL266 EL268	B	Function I	30 - 45 mm	92 mm PZ 94 mm RZ	24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								
EL360 EL362	B	Function I	55 – 100 mm	72 mm PZ 74 mm RZ	20 mm, 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1 - 5
3	7	6	B	1	3	2	1	A	B								
EL366 EL368	B	Function I	55 – 100 mm	72 mm PZ 74 mm RZ	24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1 - 5
3	7	6	B	1	3	2	1	A	B								
EL418 EL419	B	Function I	30 – 45 mm	92 mm PZ 94 mm RZ	≥ 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>0</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	0	1	3	2	1	A	B	1, 2
3	7	6	0	1	3	2	1	A	B								
EL420 EL422	B	Function I	30 - 45 mm	92 mm PZ 94 mm RZ	≥ 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								
MP418	B	Function I	30 – 45 mm	92 mm PZ	24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>0</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	0	1	3	2	1	A	B	1, 2
3	7	6	0	1	3	2	1	A	B								
MP420 MP422	B	Function I	30 – 45 mm	92 mm PZ 94 mm RZ	24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								
EL460 EL462 BL460	B	Function II	30 - 45 mm	92 mm PZ 94 mm RZ 92 mm PZ	≥ 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								
EL460L	B	Function II	30 - 45 mm	92 mm PZ	≥ 24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								
EL466 EL468	B	Function II	30 - 45 mm	92 mm PZ 94 mm RZ	24 mm	<table><tr><td>3</td><td>7</td><td>6</td><td>B</td><td>1</td><td>3</td><td>2</td><td>1</td><td>A</td><td>B</td></tr></table>	3	7	6	B	1	3	2	1	A	B	1, 2
3	7	6	B	1	3	2	1	A	B								

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Item no.	VS-type	Function	Backset	Entraxe	Forend width	Classification	Stg
EL 515	B	Function I	50 mm	70 mm PZ	25 mm	3 7 6 0 1 3 2 1 A B	1 - 5
EL518 EL519	B	Function I	55 – 100 mm	72 mm PZ 74 mm RZ	20 mm, 24 mm	3 7 6 0 1 3 2 1 A B	1 - 5
EL520 EL522	B	Function I	55 – 100 mm	72 mm PZ 74 mm RZ	20 mm, 24 mm	3 7 6 B 1 3 2 1 A B	1 - 5
MP 515 MP518	B	Function I	55 – 100 mm	70 mm PZ 72 mm PZ	24 mm	3 7 6 0 1 3 2 1 A B	1 - 5
MP520 MP522	B	Function I	55 – 100 mm	72 mm PZ 74 mm RZ	24 mm	3 7 6 B 1 3 2 1 A B	1 - 5
EL524 MP524	B	Function I	50 mm	70 mm PZ	25 mm 24 mm	3 7 6 B 1 3 2 1 A B	1 - 5
EL560 EL562 BL560	B	Function II	55 – 100 mm	72 mm PZ 74 mm RZ 72 mm PZ	20 mm, 24 mm	3 7 6 B 1 3 2 1 A B	1 - 5
EL560L	B	Function II	55 – 100 mm	72 mm PZ	20 mm, 24 mm	3 7 6 B 1 3 2 1 A B	1 - 5
EL564L	B	Function II	50 mm	70 mm PZ	25 mm	3 7 6 B 1 3 2 1 A B	1 - 5
EL566 EL568	B	Function II	55 – 100 mm	72 mm PZ 74 mm RZ	24 mm	3 7 6 B 1 3 2 1 A B	1 - 5
EL564 MP564	B	Function II	50 mm	70 mm PZ	25 mm 24 mm	3 7 6 B 1 3 2 1 A B	1 - 5

Double leaf door locks

Item no.	VS-type	Function	Backset	Entraxe	Forend width	Classification	Stg
PE060	A	Function I	30 - 45 mm	92 mm PZ	≥ 24 mm	3 7 6 B 1 3 2 1 A A	1, 2
PE260	A	Function I	30 - 45 mm	92 mm PZ	≥ 24 mm	3 7 6 B 1 3 2 1 A A	1, 2
PE420	A	Function I	30 - 45 mm	92 mm PZ	≥ 24 mm	3 7 6 B 1 3 2 1 A A	1, 2
PE460	A	Function II	30 - 45 mm	92 mm PZ	≥ 24 mm	3 7 6 B 1 3 2 1 A A	1, 2
LE945	C	Function I	35 mm	-	≥ 24 mm	3 7 6 B 1 3 2 1 A C	1, 2
PE160	A	Function I	65 mm, 100 mm	72mm PZ	20mm, 24mm	3 7 6 B 1 3 2 1 A A	1, 2
PE360	A	Function I	65 mm, 100 mm	72mm PZ	20mm, 24mm	3 7 6 B 1 3 2 1 A A	1, 2
PE520	A	Function I	65 mm, 100 mm	72mm PZ	20mm, 24mm	3 7 6 B 1 3 2 1 A A	1, 2
PE560	A	Function II	65 mm, 100 mm	72mm PZ	20mm, 24mm	3 7 6 B 1 3 2 1 A A	1, 2
LE955	C	Function I	100 mm	-	28 mm	3 7 6 B 1 3 2 1 A C	1, 2

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- Function I: constantly working escape door function. Opening is always possible over the handle.
- Function II: splitted follower, constantly working escape door function from the inside. Opening is always possible over the interior handle from the inside. The external handle will be coupled by an electronically device.
- VS-type A: lock for a single or a double leaf door: active or inactive leaf.
- VS-type B: lock for a single leaf door.
- VS-type C: lock for a double leaf door: only inactive leaf.
- Stg: Indicates with which panic bars from the following table the device system may be placed on the market.

No.	Manufacturing plant	Item no.	Coding
1	ASSA ABLOY Sicherheitstechnik	8000-00- (-) 8000-10- (92, PZ) 8000-11- (94, RZ) 8000-20- (72, PZ) 8000-21- (74, RZ)	DO 22.0
2	Abloy Oy	Profile door: PBE 011 Solid door: PBE 011	DO 6.7
3	JPM SAS	JPM - NORMA 990000-XX-0A 990100-XX-0A 991000-XX-0A 991100-XX-0A	--
4	ECO Schulte GmbH & Co. KG	Pushbar EPN 900 IV	DO 20.1
5	TALLERES DE ECORIAZA, S.A.U.	GLOBAL1E GL1E2G9xx GLOBAL1E GL1E9G9xx APOGEO PE2A22000A3 APOGEO PE2A29000A3	--

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Intended use:

For use on single and double leaf door in escape routes

Essential characteristic	Requirement clauses EN 1125: 2008	Performance
Ability to release (for locked doors on escape routes)	4.2.1 Threshold according to table 1 Release function Design bar Bar projection Intended use for the door Door free movement Door mass and dimensions Access from outside Release forces Security requirement	$\leq 1S$: passed Type A: passed Type B: passed Grade 1 ≤ 150 mm: passed Grade A,B or C: passed passed Grade 6: (door mass 200 kg): passed (Dimensions: 1320 mm width, 2520 mm high) passed passed ($\leq 80N$, $\leq 220N$ under pressure): passed (Grade 2, 1000 N) passed
Durability of ability to release against aging and degradation (for locked doors on escape routes)	4.2.1 Threshold according to table 1 Corrosion resistance Temperature range Re-engagement force Durability Abuse resistance –Horizontal bar Final examination	passed Grade 3 (96h, $\leq 120N$) passed ($-10^{\circ}C$ to $+60^{\circ}C$, $\leq +50\%$) passed (≤ 50 N) passed (intended use for the door Grade A, B: 200.000 cycles): Grade 7: passed (intended use for the door Grade C: 20.000 cycles): Grade 7: passed (500N, 1000N:) passed (Release forces ($\leq 80N$, $\leq 220N$ under pressure): passed (Door face gap $R \geq 25mm$): passed Door free movement) passed
Self-closing ability C (for fire/smoke doors on escape routes)	4.2.1 Threshold according to table 1 Re-engagement force	($\leq 50N$) passed
Durability of Self closing ability C against aging and degradation (for fire/smoke doors on escape routes)	4.2.1 Threshold according to table 1 Durability Re-engagement force	(intended use for the door Grade A, B: 200.000 cycles): Grade 7: passed (intended use for the door Grade C: 20.000 cycles): Grade 7: passed (≤ 50 N) passed
Resistance to fire E (integrity) and I(insulation) (for use on fire doors on escape routes)	4.2.1 Threshold according to table 1, annex B	Grade 0: NPD Grade B: passed
Control of dangerous substances	4.1.29 Note 2 in ZA.1	According to the manufacturer the materials in the door closer do not contain or release any dangerous substances in excess of maximum levels specified in existing European material standards or any national regulations