Declaration of Performance

Nr.: DoP-DC700G-CM.01

1. Unique identification code of the product-type:

Controlled door closing devices according to EN 1154:1996:A1:2002/AC:2006

Door closer Model DC700G-CM in all variants

2. Intended use/es:

Door closer for smoke and fire doors according to EN 1154:1996/A1:2002/AC:2006

3. Manufacturer:

ASSA ABLOY Sicherheitstechnik GmbH Bildstockstraße 20 72458 Albstadt DEUTSCHLAND

4. Authorised representative:

N.N

5. System/s of AVCP:

System 1 according to EN 1154:1996/A1:2002/AC:2006

6.a Harmonised standard:

Notified body		Certificat of Constancy of performance
Warrington Certification Limited, Holmesfield Road, Warrington, Cheshire, WA1 2D2, UK (Notified body No. 1121)	EN 1154:1996 A1:2002/AC2006	1121-CPR-AD5313 (Date 23.12.2016)

The product is covered by other EC-directives:

N.N

6.b European Assessment Document:

N.N

7. Declared performance/s:

Declared performance in accordance with EN 1154:1996/A1:2002/AC:2006

Key features	Section of the standard	Performance	Harmonized standard
Permanent function (self-closing)	5.2.2	Pass	
Closing torque (self-closing)	5.2.3	Pass	
Opening torque (self-closing)	5.2.4	Pass	
Efficiency (self-closing)	5.2.5	Pass	
Closing time (self-closing)	5.2.6	Pass	
Opening angle (self-closing)	5.2.7	Pass	
Overload behavior (self-closing)	5.2.8	Pass	
Temperature dependence (self-closing)	5.2.9.	Pass	
Fluid discharge (self-closing)	5.2.10	Pass	
Damage (self-closing)	5.2.11	Pass	EN 1154:1996/
Latching speed regulation (self-closing)	5.2.12	Pass	A1:2002/AC2006
Backcheck (self-closing)	5.2.13	Pass	
Delayed closing (self-closing)	5.2.14	NPD	
Adjustable closing force (self-closing)	5.2.15	Pass	
Play in the zero position (self-closing)	5.2.16	NPD	
Corrosion resistance	5.2.17	Pass	
Suitability for fire and smoke protection doors	5.2.18	Pass	1
Check for hazardous substances		The materials used in this building product do not contain any hazardous substances and do not exceed any limit values defined in European standards or national regulations.	

Classification key in accordance with EN 1154:1996/A1:2002/AC:2006

Position	1	2	3	4	5	6	7	8	9	10	11
Section	4.2	4.3	4.4	4.5	4.6	4.7					
Class	3	8	3/6	1	1	3					

lt m		Class – performance
1	Application class	Closing of doors irrespective of the opening angle 3 - ≥ 105 degrees 4 - = 180 degrees
2	Durability	8 - 500,000 test cycles

3	Door closer size	Closing torques [Nm]									
		Class	Door leaf thickness [mm]	Door leaf weight [kg]	Between 0 - 4 degrees min.	Between 0 - 4 degrees max.	Between 88 - 92 degrees min.	Any other angle	Opening torques max. Between 0 – 60 degrees	Efficiency [%] min Between 0-4 degrees	
		3 4 5 6 7	950 1100 1250 1400 1600	60 80 100 120 160	18 26 37 54 87	26 37 54 87 140	6 9 12 18 29	4 6 8 11 18	47 62 83 134 215	55 60 65 65 65	
4	Fire and smoke protection	Not suitable for use on fire and smoke protection doors Suitable for use on fire and smoke protection doors									
5	Safety	1 - Only one class set									
6	Corrosion resistance	Corrosion resistance according to EN 1670 0 - No defined corrosion resistance 1 - Low corrosion resistance 2 - Medium corrosion resistance 3 - High corrosion resistance 4 - Extremely high corrosion resistance									

8. Appropriate Technical Documentation and/or Specific Technical Documentation:

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Stefan Fischbach, Managing Director

at Albstadt on 03.01.2017

ASSA ABLOY Sicherheitstechnik GmbH Bildstockstraße 20 72458 Albstadt DEUTSCHLAND Tel. + 497431 123-0 Fax + 497431 123-240 ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience.

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